

PRESS RELEASE

ROICA™ by Asahi Kasei highlights its partners sportswear and athleisure innovations

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ROICA™ by Asahi Kasei is the premium stretch fiber that brings together high-tech performance, design and sustainability values injecting to the modern wardrobe style and new circularity values ROICA™ that deliver innovation for today consumer's needs and values. Ranging from performance sportswear styles for gym, athletics, cycle wear, athleisure as well as yoga and exercise wear, ROICA™ assists freedom and high stretch performance, comfort, quality and an ease and a smart fit for all, qualities that are prevalent when doing sports at any level.

ROICA™ partners for sportswear and athleisure are Brugnoli, Cifra, Dresdner Spitzen, Iluna Group, Innova Fabrics, Maglificio Ripa, Penn Textile Solutions - Penn Italia, Reda, Sitip and Tessitura Colombo Antonio. Some of them will exhibit at **Performance Days** in Munich and here's the list with booths to visit at the fair: **Cifra** (P03), **Iluna Group** (L04), **Penn Textile Solutions - Penn Italia** (BW06), **Maglificio Ripa** (L19) and **Sitip** (B16/17).

Each of ROICA™ partners for sportswear and athleisure sectors has developed fabrics using certified, smart and performing ROICA Eco-Smart™ family representing:

- **ROICA™ EF**: a recycled yarn made from pre-consumer materials OEKO-TEX® STANDARD 100 certified
- **ROICA™ V550**: sustainable yarn by Asahi Kasei that partially degrades under ISO 14855-1 tested by OWS, decomposing into CO2 and water and a world-first, Cradle to Cradle-Certified™ stretch yarn with a Material Health Gold Level Certificate

Here we are pleased to introduce all the amazing innovations in sportswear and athleisure that **ROICA™**'s key partners will present for the **FW 2025-26** season.

Brugnoli

Among the fabrics thought to be used in the sportswear and athleisure sector noteworthy are the comfortable performing double stretch fabric **EXPLOSIVE AMNI V550** made with ROICA™ V550. Fabric performance ensures muscle sustain and in freedom of movement, clean-cut shape memory and perfect fit. Part of the Brugnoli's YogaTime Collection **BDG1** for soft t-shirts with a silky handfeel and shiny appearance and **BDG3** for comfortable tank tops and OverTops for relaxation moments Oeko-Tex Standard 100 certified, produced in Italy.



EXPLOSIVE AMNI V550



BDG 1

Cifra

CIFRA proposes totally seam-free garments that optimize movements whereas body-mapping ventilation areas keep body temperature stable. Smooth and flawless support is provided by the use of premium microfibers, maximizing the workout for those who practice sports or simply want to stay in shape and need high performance clothing with specific features.



70VRE

Here two pictures of the garments made with ROICA™ EF and ROICA™ V550.



90VRE ECONYL

Dresdner Spitzen



0C901050



8239891

The majority of Dresdner Spitzen's laces from the new collection are made with ROICA™ V550, fabrics which provides exceptional stretch, softness, and durability. The new collection features - among others - Here the exquisite lace galloon **8239891** features a luxurious blend of 51% Polyamide, 34% Modal, and 15% ROICA™, providing an elegant finish for various designs. Additionally, the versatile all-over fabric **0C901050**, crafted from 63% [Vinatur®](#) (C2C-certified) and 37% ROICA™, is perfect for both activewear and loungewear.

Iluna Group

Iluna Group goes with well-performing stretch laces that ensure contemporary fit, comfort and elegance at the same time. Some of them have also become real outfit, as the garments made with GRS certified seamless KMS technology based on ROICA™ EF and [Qnova®](#), for perfect fit and comfort. Not to miss also the GRS certified dyeable lace nets with ROICA™ EF, [RENYCLE®](#) and [LUREX®](#)!



GRS certified seamless garments realized with KMS technology and made with ROICA™ and Qnova®



GRS dyeable nets with ROICA™ EF, RENYCLE® and LUREX®

Innova Fabrics

In the production of the company large space is given to produce knitted fabrics for sportswear, as high-quality stretch circular knit fabrics that can maintain their shape and elasticity over time, providing longer-lasting garments. Here **I LOVE RF** and **RYON RF**, part of the residual free (RF) line. They both aimed at reducing the impact of microplastics and made with 84% [Sensil® Biocare](#) polyamide and 16% ROICA™ V550. On the other hand, **PARIS SPECIAL V550** is composed of 86% [TENCEL](#) and 14% ROICA™ V550.



I LOVE RF with ROICA™ V550



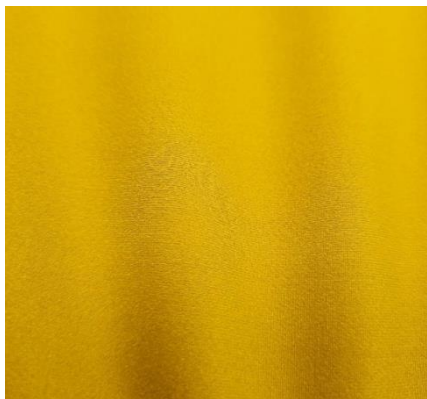
PARIS SPECIAL V550 with ROICA™ V550



RYON RF with ROICA™ V550

Maglificio Ripa

Performance, technique, innovation and style are part of Maglificio Ripa sports collection, highest expression of all-Italian textile technology. Among the fabrics with ROICA™ we find **ECO 203AX DEEP**, made with 87% Tencel™ LYC 13% ROICA™ dyeable, a light jersey with a very soft hand feel thanks to the Tencel™ Lyocell, and **ECO LATINO S**, made of 88% Qnova® PA and 12% ROICA™ EF, a versatile jersey with a very soft and smooth hand feel. An excellent base for printing, made with pre-consumer recycled yarns.



ECO LATINO S with ROICA™ EF



ECO 203AX DEEP

Penn Textile Solutions - Penn Italia

The company has a large range of fabrics thought for sports, as the No see-through fabrics, those that improve aerodynamics, fast dry and the multilayers ones. In collections we find breathable and fast dry fabrics with customizable structures and soft touch for excellent comfort and fabrics with the characteristic of being customizable with 3D effects, holes, and breathable areas, all made with ROICA™ V550.

In particular, here we have **13948** and **13949**, high-density fabrics that guarantee total 'no transparency', different compressions that can be adjusted according to the specific needs of the garments, improving fit and functionality. The customer can enhance the fabric with various structures such as 3D effects or breathable areas, fully customizable with the customer's design.



13948



13949

Sitip



With **ROICA™ V550** Sitip has developed, among the others: **VISION**, used for sportswear, compressive top, shirts and tights and leggings with Microsense Soft Performance technology, **FORCE PLX** used for top and shirts, tights and leggings (and used for SCOTT Racing Team uniform on which project ROICA™ and Sitip are partners) with 4-way stretch, shaping and printable functions and the ECLIPSE Sun Protection that adds maximum coverage and protection from UV rays (UPF 50+) and **NEW MONICA**, used for activewear, bibsshirts and tights with the ECLIPSE Sun Protection, 4-way stretch, shaping, printable and No see-through effect.

Vision

With **ROICA™ EF** Sitip has developed: **NATIVE-THUNDERBIKE POWER** GRS certified fabric used for SCOTT Racing Team uniform and for urban wear and activewear, tights, leggings, cycling shorts with ECLIPSE Sun Protection technology, **THUNDERBIKE POWER Stretch&Shield** for high performance sport activities able of guaranteeing excellent stretch characteristic and excellent wearability over time and **NATIVE-BLIZZARD** GRS certified fabric with BLIZZARD Thermal Comfort, a warp-knit thermal fabric, internally brushed with an ultra-soft microfibre and equipped with a bi-elastic structure and insulating effect, guaranteeing the athlete high thermal comfort. It's used for thermal activerwear and urbanwear, outer layer, tights and leggings.

NATIVE Sustainable Textiles is a technology applied to fabrics made with recycled yarns and low-environmental-impact chemicals with reduced consumption of natural resources. Sustainable development is a fundamental objective for even greater environmental quality and social equity. To achieve this, Sitip operates in compliance with international certifications like OEKO-TEX®, BLUESIGN® and GRS and has joined the ZDHC gateway, flanking these with an ISO 14001 environmental management system, an ISO 50001 Energy Management System and an ISO 14064-1 certification (The organisation's Carbon FootPrint).



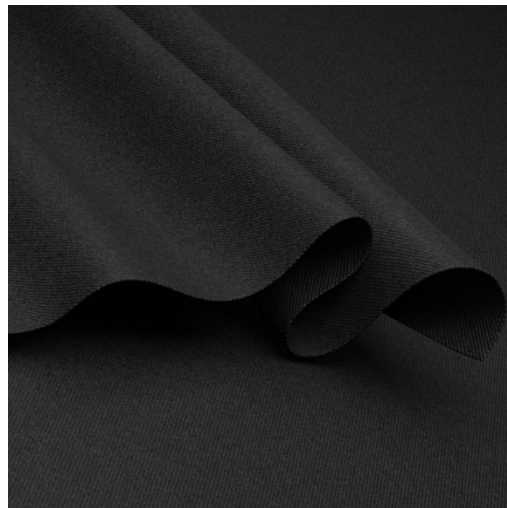
NATIVE-BLIZZARD

Successori Reda

Reda Flexo is the line of fabrics made with ROICA™ V550. Fully traceable, Flexo offers a high level of elasticity to guarantee high performance fabrics that adapt to the movements of the body. In the collection we find the bi-stretch **296/5407** and **7309/105**, which are ideal for men looking for a suit with a comfortable fit. These fabrics allow to face daily challenges in a highly performing manner and with style.



296/5407



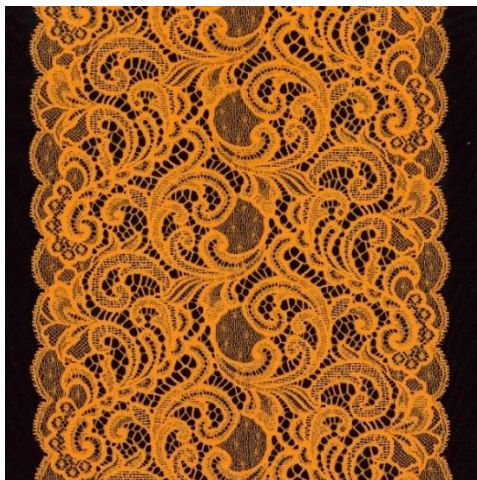
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Tessitura Colombo Antonio

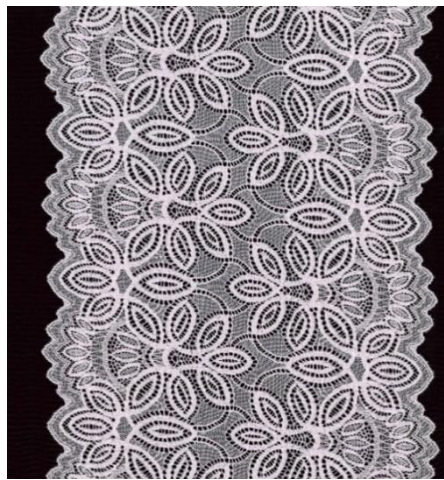
Nowadays “athleisure style” is definitively a fashion trend that combines elements of sportswear with that comfy and relaxed mood typical of leisurewear. Athleisure garments often feature lace details that embellish and give an extra touch of femininity. Sometimes entire garments in elastic lace become the protagonists of an outfit, turning, for example, into leggings. With ROICA™ V550 Tessitura Colombo Antonio present two laces of this kind:

JL7486-23: a refined elastic jacquard lace that embodies elegance, versatility, elasticity, and quick-drying properties, making it ideal for intimate and sportswear.

TL1461-23: a textronic elastic lace where “textronic” means an advanced jacquard weaving technique that allows the creation of complex and detailed patterns with a wide variety of textures and designs.



TL1461-23



JL7486-23



ROICA™ is the secret stretch ingredient in the modern wardrobe of the contemporary consumer, improving and refining the clothes, giving pleasure, quality and confidence, bringing new and real values to the stretch performance. Follow the upcoming fairs to discover all the new and historic partners of ROICA™ and the new trends for the season!

Discover more: <https://www.asahi-kasei.co.jp/fibers/en/roica/sustainability/index.html>

ROICA™ EF: https://www.asahi-kasei.co.jp/fibers/en/roica/specialiGes/pdf/roica_ef.pdf

ROICA™ V550: https://www.asahi-kasei.co.jp/fibers/en/roica/specialiGes/pdf/roica_v550.pdf

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ROICA™ "Advanced fit for living" is a premium stretch fiber with an innovative range of smart features to fit the modern wardrobe. ROICA™ shapes comfort with high quality, performance and fit, adding value to everyday life for sports, activewear, underwear, fashion and business. ROICA™ is a brand of Asahi Kasei Corporation. ROICA™ is also a partner of C.I.A.S.S.

ROICA / ROICA™ is a registered trademark of Asahi Kasei Corporation

Brugnoli

Brugnoli is an Italian company specialized in premium circular knit fabrics for swimwear, lingerie, sportswear, and apparel, has been proudly Made in Italy for 70 years. Brugnoli is on Instagram and LinkedIn. Visit the [website](#).

Cifra

CIFRA, known for their expertise in seamless garment manufacturing, has embraced the use of ROICA™ V550 in their creations. Using this yarn aligns with CIFRA's commitment to producing high-quality and smart sportswear. Their advanced warp knitting technology enables the production of intricate seamless garments that provide superior fit and comfort. By integrating ROICA™, CIFRA ensures their apparel not only supports active lifestyles but also contributes positively to environmental sustainability." Cifra is on Instagram and LinkedIn. Visit the [website](#).

Dresdner Spitzen

Dresdner Spitzen is a German company that specializes in the production of high-quality lace, lace fabrics, and warp knit fabrics, renowned for its craftsmanship and attention to detail in creating exquisite textiles. Dresdner Spitzen is dedicated to combining its passion for the art of lace making with responsibility towards the environment. The company adheres to rigorous sustainable standards, recognized by its STeP by Oeko-Tex® certification, which guides its production process. Dresdner Spitzen's recent GRS certification ensures that its products meet precise standards for environmental sustainability and social responsibility. In addition to recycled yarn material, the company also offers C2C-certified yarn as an option for its laces, providing customers with an even more environmentally responsible choice. Dresdner Spitzen is on [Instagram](#) and [Facebook](#). Visit the [website](#).

Iluna Group

Iluna Group is specialized in the production of lingerie and fine fabrics. Founded in Italy, it stands out for craftsmanship and innovation in the intimate fabrics sector. The company is known for its commitment to sustainability, using eco-high-tech materials and adopting responsible production practices. Its product line includes a wide range of lace, embroidery, and delicate fabrics. Visit the [website](#).

Innova Fabrics

Innova Fabrics produces innovative and high-quality fabrics. Based in Italy, it stands out for its ability to combine textile tradition with advanced technologies and offering a wide range of fabrics for various applications, as fashion, furnishings, and technical textiles. Innova Fabrics is on Facebook and LinkedIn. Visit the [website](#)

Maglificio Ripa

Maglificio Ripa is an Italian company leader in the production of knitted fabrics, lace, and stretch fabrics. Founded on solid artisanal traditions, the company combines technological innovation with attention to detail to create high-quality fabrics. For over 60 years, Maglificio Ripa has been one of the most qualified fabric producers on the international scene. Maglificio Ripa is on Instagram, Facebook, and LinkedIn. Visit the [website](#).

Penn Italia

Penn Italia is a renowned company in the textile sector, famous for its high-quality fabrics and innovative design solutions. The company stands out for its continuous research and development, ensuring that its fabrics are not only elegant and functional, but also eco-sustainable. Thanks to its dedication to quality and innovation, Penn Italia has established itself as a leader in the global textile market. In expanding the range of innovative fabrics, the company has developed the fabrics starting from the use of yarns in post-consumer recycled polyamide, using waste oil, or with natural fibers such as cotton. Penn Italia is on Facebook and Instagram. Visit the [website](#)

Sitip

Sitip S.p.A. is an Italian company specialized in the production of synthetic and stretch warp knitted fabrics, circular knitted fabrics and synthetic woven fabrics for technical industrial applications and clothing offering textile solutions that integrate advanced materials and sustainable processes. The company is renowned for its commitment to researching and developing new textile technologies that enhance the performance, comfort, and sustainability of end products. SITIP is active on Instagram, Facebook, and LinkedIn. Visit the [website](#).



Successori Reda

Successori Reda is an Italian company founded in 1865, renowned for producing high-quality wool fabrics. Known for sustainability and animal welfare, certified by the ZQ mark, Successori Reda invests in research and development to enhance the elasticity, strength, and comfort of its fabrics. Its products range from formal wear to technical sportswear, representing global excellence in Made in Italy. Successori Reda is on Instagram, Facebook, and LinkedIn. Visit the [website](#).

Tessitura Colombo Antonio

Tessitura Colombo Antonio is an Italian company specializing in high-quality fabrics, renowned for its blend of artisan tradition and technological innovation in lace and ribbon production dedicated to the lingerie industry and high fashion. Through continuous research and development, it offers innovative textile solutions that merge aesthetics, functionality, and environmental sustainability. Visit the [website](#).

C.L.A.S.S. (Creativity Lifestyle And Sustainable Synergy) is the international eco-hub – based in Milan – which since 2007 has been advocating for a new generation of fashion where the fusion of design, innovation, communication and responsibility shapes an informed and competitive business, able to play both at an economic and social level. C.L.A.S.S. supports the whole supply chain to trigger CHANGE in the system while activating VALUES that speak clearly to contemporary consumers. At C.L.A.S.S. we know it is not about PERFECTION, each single step in the right direction counts. Just get in touch with our team.